

Mounting instruction(

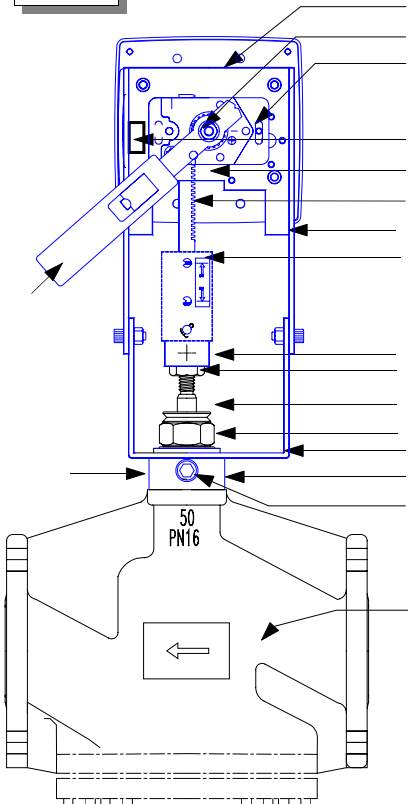
- M)

Type: ALX67.2+V6F50...

Mounting instruction for ALX67.2..
on Sauter valves.. Type:V6F15..~50F.
(ALX67...)
: V6F15..~50mm

Locate the actuator on top of the valve yoke
and push down.
refer to Fig.2

Fig.1



2
Locate the Auto/Man selector knob to Man
for you to move the manual handle freely
up 270 Deg.angle.

MAN
270

Screw down the lock nut of the spindle
and fasten the spring box until the mounting
yoke meet the meeting point. Refer to Fig 3

x 3

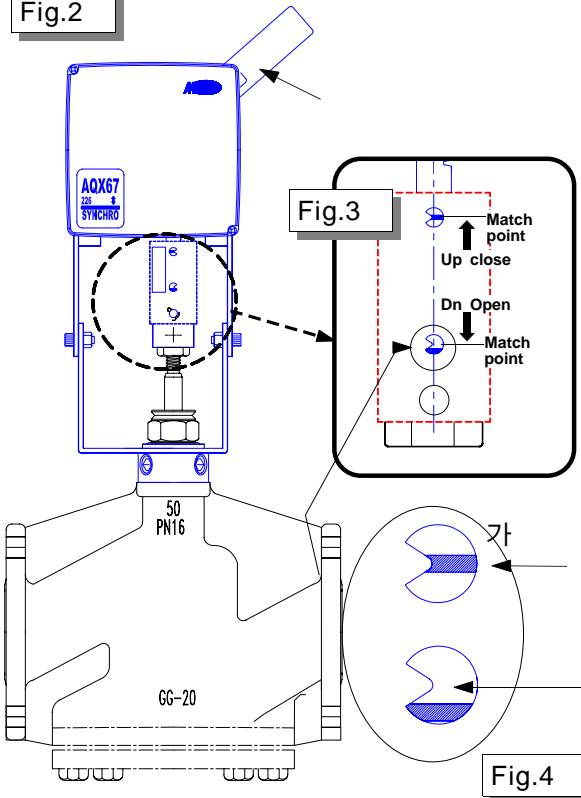
3
Fasten 3 bolts to the valve yoke to meet
the the slot of the yoke.

가

Check the valve structure whether the valve
spindle up to close or down to close.

가

Fig.2



Adjust the Zero point by turning the adapter
until the zero pointer match to the point.

Give the control signal to [0=close] and
wait until the motor shaft turn to [0]

가

[0=]

Fasten the lock nut of the valve stem to the
spring cushion side.

Turn the Auto/Man selector to Auto then the
actuator will be positioned automatically to
following the signal from the controller.
refer to Fig.4

/

Auto

(LED)

Then see the commissioning instructions.