

WALTEK

Replace with

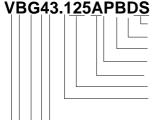
- Gate valves
- Globe valves
- Ball valves

Utility valves

Manual-balancing valves

Bronze casting/Thread type, PN16 for Hot water, chilled water, Air

VBG43.XXX



Type designation

Finishing: S=Standard, N= Nickel plated, P=Painted Flange type: D=DIN ,K=KS, J=JIS, B=BS, I=ISO, X=Option Plug materials: B=Bonze,S=Sts, T=TFE, G=GTFE, X=option Plug types: P=Parabolic,F=perForared,R=pRofiled,fLat Test point: A=none,= B= sockets (* see type selection)

Port sizes:14,15,20,25,32,40,50,65

Medium:1=water 2=Steam/air/Water 3=Oil 4=Gas 5=LNG,6=LPG

7=R22,R104, 8=NH3, 9:Option Body type: Version number

PN:(Bar): 2=6 Bar 3=10, 4=16, 5=25 6=40 Connection: G= Threaded F=Flange W=wePB

Type of function: B=Balancing

Product group: Valves



General description

Double regulating and commissioning valves is used for balancing hydronic circuits. This type of valves with various connection type made with bronze casting to meet the wide range of applications. Thanks to the automatic casting lines the quality proven products assure no leakage from the body and maintain fail safe functioning. Production sizes are of following;

Standard size : DN 10mm~ 65mm

With minimum force the handle can be operated.

Ordering method

See the summary of types. and type designation.

*Optional type can be made upon contract.

Application

Suitable for control flow rate, commissioning and balancing of flow lines in heating, ventilating, air conditioning, district heating and other industrial facilities.

By attachment of simple parts this valve can also be used for filling, draining, measuring the pressure of the circuit.

Permissible fluids

Hot water Max.: +150

Cold water max.:-20 , closed circuit circulations.

- -Water additives(brine), Hydrazine, Phosphate for water treatment purpose
- -Glycol for anti-freeze 50% max.

Nominal Pressure

PN: 16 bar (1600kPa)

Leakage rate

Tight shut off

* minimum flow limitation is also available upon request.

Summary of types

Valv	Valve bodies Plugs													
DN Port	Type(Model)	Kvs Values	Range -ability	max. P _{v100} in kPa	stroke	Type of plugs				Plug materials				
mm	Order number	m³/h	K _{vs} /K _{vr}	Dir	mm	Par	perF	pRo	Caged	fLat	Brz	Sts	Tfe	Gtfe
9	VBG43.109TPBDN	1.25	>50	600	10	0					0			
10	VBG43.110TPBDN	2.88	>50	600	10	0					0			
15	VBG43.115TPBDN	3.88	>50	600	10	0					0			
20	VBG43.120TPBDN	5.71	>100	600	10	0					0			
25	VBG43.125TPBDN	8.89	>100	600	10	0					0			
32	VBG43.132TPBDN	19.45	>100	600	15	0					0			
40	VBG43.140TPBDN	27.51	>100	600	15	0					0			
50	VBG43.150TPBDN	38.78	>100	600	15	0					0			
65	VBG43.165TPBDN	50.25	>100	350	20	0					0			

^{*}Notes:100kPa=1Bar=10mWG | max. P_{v100=} = Maximum differential pressure across the open valve

P_{v100} =Differential pressure across fully open valve in full load

Pmax = Max.permissible differential pressure across closed valve.

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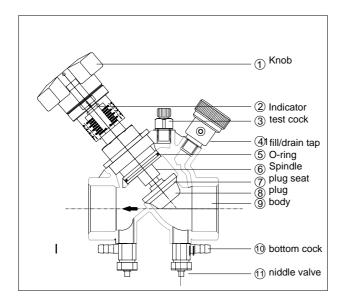
K_{ss} =Nominal flow value of valves in m³/h at nominal stroke and a pressure drop of 1 Bar.

K_{vr} =Smallest flow value in m³/h for pressure drop of 1 Bar at which the flow characteristic tolerance are still maintained

Design feature

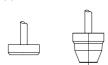
Valve handles have a round and soft edges for protecting skins of hands. The operating forces are a minimum so it's easy to handle. So called " EASY VALVE " [E-Z]

- Oblique spindle operation ensure minimum pressure loss.
- Spindle are made of brass for rust-free operation.
- Various materials are ready for plugs. Brass, STS, TFE imbeded,etc..

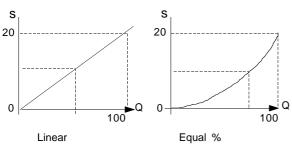


Various plugs available

Valve plugs are ready to meet the specific requirement of control and application



Flat Disc Parabolic Liquids



Various gland seal unit

Sealing gland assemblies are ready for specific medium and pressure requirement. Options are also available.



а

a=Standard b=Gases c=High press./Temp d= Options

Application advice

For basic information and further details refer to the data sheet of Hydronic balancing and engineering- TI4002...

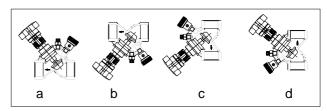
Valves shall be installed in both inlet and outlet of hydronic equipment such as heat exchanger, fan coil unit, AHU batteries ,pumps and etc.. Some cases when only require for one end you'd better install in suction(return) side.

- * For use in hydronic system.
- Before installation you should check the pressure rating and permissible temperature.
- For more information on selecting valve sizes refer to the valve selections and and sizing..
- This valve can be used for following fuctions:

tight shut off regulating presetting measuring filling draining commissioning

Mounting and installaltion advices

Can be installed in any position.



Flow direction

| Direct flow

For liquid: Direct flow is recommended

Commissioning advice

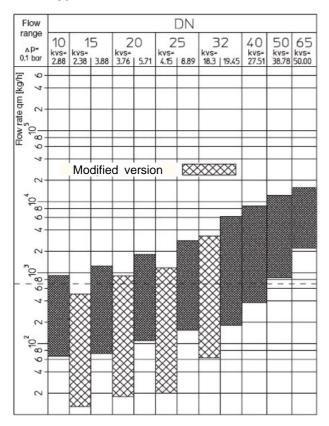
- a. Do not remove valve handle except for replacing gland seal assembly.
- b. Be care for not to scratch the valve spindle or any intend to bend.
- c. Be sure the operating pressure and temperature are within the nominal values.
- d. Check the differential pressure expected in the process to avoid noise.

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Hint for correct sizing of valve

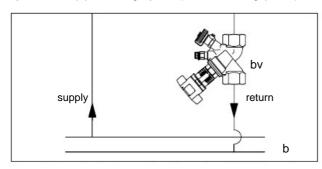
Example: See the chart below for selecting proper size of balancing valves.

Valve type:VBG43..



Installation example 1

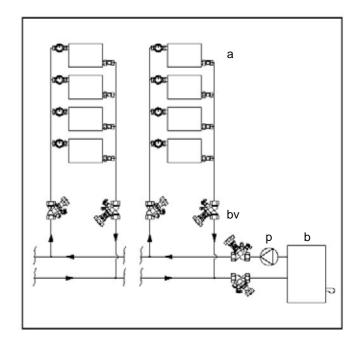
Scheme of a simplest installation of closed loop circulation system. Two pipe heating system (District heating plants)



b : heat source bv : Balancing valves

Installation example 2

Scheme of a two pipe heating system which has to be regulated to a pre-calculated design points by use of commissioning valves.

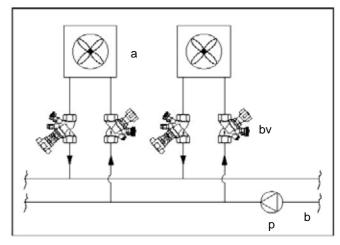


a: radiators or heat loads

b : boiler/or chillerP : circulation pumpbv : Balancing valves

Installation example 3

Scheme of an air heating installation in which the flow rate is constant. After flushing or blow out the system the preset double regulating and commissioning valve provide static hydronic balancing.



a : fan coil units or heat loads

b : heat sourceP : circulation pumpbv : Balancing valves

Installation example N..

For more example of installation refer to data sheet of -Hydronic balancing and engineering-

Recommended selection in P_{v100} =0.3Bar 1m3/h=0.278kg/s water at 20

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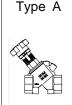
Accessaries

Pressure test points and drain cocks are ready for shipment

- Test cocks
- Drain and test cocks
- Commissioning valve
- Drain valve
- Pressure gauges

cock-A Cock-B Tap-A - Drain & filling tap - Test cocks

A hint for type selection



: Basic model Function devices

- no top sockets

Functions - Preset flow Regulating

- Shut off

Type B:

Economy model Function devices

- 2 top sockets

Functions

Preset flow Regulating

Shut off Measuring

Type C: Standard model Function devices

- 2 top cocks



Functions

Preset flow Regulating

Shut off - Measuring

- Vent air

Type D:

Combi model Function devices

- 1 top cock/1 tap



Functions

Preset flow Regulating

Shut off Measuring

- Vent air

- Fill and drain

Type E: Basic model Function devices - no top sockets - 2 bottom sockets

Functions Preset flow

Regulating Shut off

- bottom sockets

Type F: Economy model Function devices

- 2 top sockets

2 bottom sockets

Functions - Preset flow

Regulating Shut off

Measuring

- bottom sockets

Function devices

- 2 top sockets

2 bottom cocks

Type G: Standard model Function devices

- 1 top cock /1 tap - 2 bottom sockets

Functions

- Preset flow Regulating

- Shut off

- Measuring

- Vent air

- bottom sockets

Type H : Combi model Function devices

- 1 top cock/ 1 tap

- 2 bottom sockets

Functions

- Preset flow

- Regulating

- Shut off

- Measuring

- Vent air

- Fill and drain

Combi model

- bottom sockets

Function devices - 1 top cock/1 tap

- 2 bottom cocks

Basic model Type I:

Function devices

- no top sockets

- 2 bottom cocks

Functions



Functions

Type J: Econmy model

Preset flow

Regulating

Shut off

Measuring

- bottom cocks

Type K: Standard model

Function devices - 2 top cocks

- 2 bottom cocks

Functions Preset flow Regulating

Shut off

Measuring

- Vent air

bottom cocks

Type L:

Functions

- Preset flow

Regulating

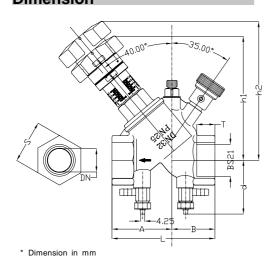
Shut off

Measuring

Vent air

- Fill and drain - bottom cocks

Dimension



We reserve the right to make changes and improvements in our products which may affect the accuracy of the information contained in this leaflet.

*1000Nf = 100Kf

DIN												Wt
mm	Inch	Α	В	С	D	E	F	Н	h	N	S	Kg
15	1/2"	130	50	100	10	20	12x4	200	20	44	12	
15	1/2"	130	50	100	10	20	12x4	200	20	44	12	
15	1/2"	130	50	100	10	20	12x4	200	20	44	12	
20	3/4"	130	50	100	10	20	12x4	200	20	44	12	
25	1"	160	80	115	16	20	14x4	200	20	44	12	
32	11/4"	200	100	150	18	20	18x4	200	20	44	12	
40	11/2"	200	100	150	18	20	18x4	200	20	44	13	
50	2"	230	115	165	20	20	18x4	200	20	44	13	
65	21/2"	290	145	185	20	40	18x4	250	30	36	14	

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